

TECHNICAL DELIVERY CONDITIONS

Project: BMRC 3RS-DM

Item : Gangway cubicle frames

Applicable drawings: 926-50031 to 926-50042

1. The Vendor shall manufacture and supply the items strictly as per the applicable drawings.
2. The vendor shall submit material test certificates viz Chemical and Mechanical properties for Aluminium & SS from the source.
3. All Stainless steel hardware used shall be from reputed OEM's and Test certificates for the same shall be submitted.
4. Cubicle frame extrusions used shall be Aluminium to grade A6063-T5 of ASTM B221. Dimensional tolerances shall be maintained as per IS:3965.
5. All Aluminium parts of Cubicle frames shall be anodised to grade AC15 of IS:1868 and Test certificate for the same to be submitted.
6. Packing rubber used shall be as per PTS Doc No. GR/TD/1766 latest revision.
7. All assemblies shall be carried out using proper fixtures so as to maintain straightness, perpendicularity and other Dimensional parameters.
8. Each one number of assy shall be offered to First Article Inspection (FAI) to M/s BEML before taken up for Bulk production and any changes arising during prototype shall be accommodated during bulk production.
9. Suppliers shall submit confirmation for the above points along with their offer.


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